



# Algas-SDI™

*...Innovative liquid vaporizing and gas mixing solutions*

ISO 9001  
Certified

## **GA500** Process Gas Calorimeter



- *Digital wobble index display standard*
- *Optional calorific value and specific gravity display*
- *Continuous 4-20mA analog output for all displayed points*
- *Automatic ignition system interlocked on loss of air or loss of flame*
- *Simple to operate with virtually no maintenance*
- *Simple to calibrate*
- *Easy installation - stand alone cabinet*
- *Quick response with high accuracy and excellent repeatability*
- *Applications*
  - *LPG/Air mixing (natural gas replacement)*
  - *Composition control (burner fuel/air ratio)*
  - *Natural gas BTU stabilization*
  - *Cogen plants*

# Description

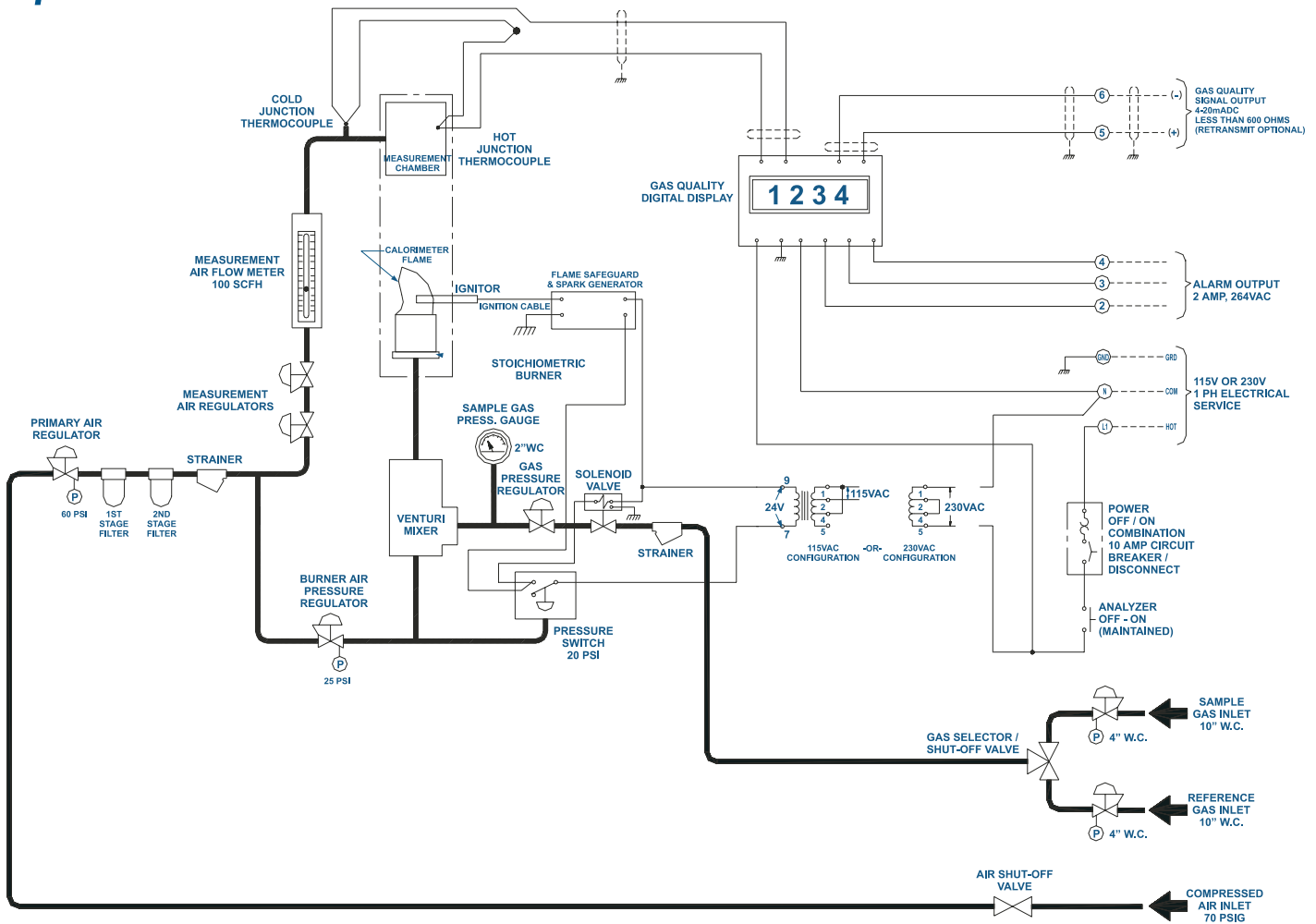
The Algas-SDI GA500W is a fuel gas analyzing device which burns a sample of fuel gas, under highly controlled conditions and produces an electronic output to provide information, in the form of an indicator or recorder, concerning the combustion characteristics of the fuel gas. The output can also be used in a controlling instrument, which in turn can control a device used to add air or an inert gas to the fuel gas for purposes of stabilizing the gas.

The GA500W version of this analyzer detects changes in both heating value and specific gravity of the fuel gas being analyzed and provides a gas valve referred to as "Wobbe Index." The GA500WC not only provides a Wobbe Index output, but also measures the specific gravity with a densitometer and provides a calorific value and specific gravity output.

The instrument receives a fuel gas sample and uses compressed air to provide the required flame geometry in a precision burner. A larger volume of compressed air, under highly controlled conditions, passes through a measurement chamber where the amount of heat added by the burner is measured in a thermally isolated adiabatic atmosphere.

A change in heating value of the gas will change the amount of heat added to the measurement chamber. Likewise, a change in specific gravity will cause flow rate changes in the burner gas mixing system providing the sample to the burner, also changing the amount of heat added to the measurement chamber. Since the flow rate change (due to a change in specific gravity) is a square root function, the interreaction of changes in heating value and changes in specific gravity results in a Wobbe Index output.

# Operation





# Specifications

<b>Item</b>	<b>Description</b>
<b>Units</b>	Kcal/Nm <sup>3</sup> or Btu/scf
<b>Standard Measuring Range</b>	7500-18800 Kcal/Nm <sup>3</sup> or 800-2000 Btu/scf
<b>Accuracy</b>	+/- 1.5%
<b>Repeatability</b>	+/- 0.3%
<b>Linearity</b>	+/- 0.2%
<b>Fuel Consumption</b>	85 liters/hr or 3 scfh (based on a fuel gas with a specific gravity of 0.6)
<b>Gas Pressure</b>	2.5 kPa or 10" wc minimum 6.9 kPa or 27.7" wc maximum
<b>Air Consumption</b>	4250 liters/hr or 152 scfh
<b>Air Pressure</b>	275 kPa or 40 psig minimum 1034 kPa or 150 psig maximum
<b>Electrical Requirements</b>	115 VAC/1 ph/50-60 hz @ 1 amp Or 230 VAC/1 ph/50-60 hz @ 0.5 amp
<b>Electrical Area Classification</b>	General purpose
<b>Output</b>	4-20 mA 600 Ohms impedance isolated Alarm output 2 amp 264 VAC
<b>Dimensions</b>	635 mm W x 889 mm D x 2235 mm H or 25 in W x 35 in D x 88 in H
<b>Weight</b>	113 kg or 250 lbs
<b>Response</b>	Less than one second after deviation of gas sample at the instrument. 50% of deviation within 30 seconds and 90% in one minute. Full scale stability in less than 3 minutes.



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